

## 1 Non-technical Executive Summary

- 1.1.1 Associated British Ports is seeking to construct, operate and maintain the Immingham Green Energy Terminal (the Project), comprising a new multi-user liquid bulk green energy terminal and a green hydrogen production facility operated by Air Products.
- 1.1.2 The Project constitutes a Nationally Significant Infrastructure Project (as an alteration to a harbour facility) and a formal Environmental Impact Assessment (EIA) is being undertaken given the potential for significant effects arising as a result of the construction, operation and decommissioning of the Project.
- 1.1.3 As part of this process, Statutory Consultation for the Project was undertaken between 9 January 2023 and 20 February 2023. Through consideration of the responses to the first Statutory Consultation, the developing environmental assessments and through ongoing design-development and assessment, a series of changes within the Project have now been identified. Within this document, the following eight changes have been identified and are reviewed in detail:
  - site boundary amendments;
  - marine changes including jetty alignment and length; berth arrangement and dredging requirements;
  - routing of the pipe-rack and jetty access road in the Long Strip woodland;
  - West Site illustrative layout, elevation and drainage;
  - construction vehicle numbers;
  - permanent adjustment to speed limits on Laporte Road;
  - Public Rights of Way diversion (Bridleway 36) and removal of informal access in two areas; and
  - temporary removal of Kings Road street furniture and overhead line works.
- 1.1.4 As a result of these proposed changes, a decision has been made to undertake a second Statutory Consultation to obtain feedback on the changes from stakeholders, regulators and the local community.
- 1.1.5 This document sets out, in Section 6, further detail on the proposed changes listed above and provides additional Preliminary Environmental Information (PEI) in the form of a PEI Report Addendum as relevant to the changes and presented in Section 7 of this report. The PEI presented here references the conclusions made in the PEI Report for the Project published in December 2022 which formed part of the first Statutory Consultation.
- 1.1.6 The PEI for each of the eight project changes is presented in **Table** below. As might be expected, given the limited extent of the changes, no new significant effects are identified. The majority of the eight changes result in no or minor changes to the likely impacts predicted and do not change the conclusions in respect of significant effects presented in the PEI Report which formed part of the



first Statutory Consultation. A number of the eight changes are beneficial in that they reduce the scale of the impacts previously reported, for example the reduced extent of tree loss in the Long Strip woodland, but these beneficial changes are not substantial enough to alter the conclusions in respect of significant effects presented in the PEI Report.